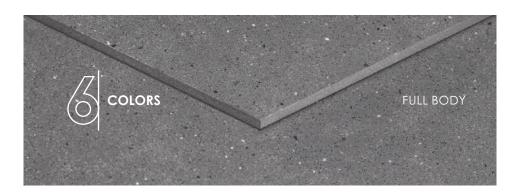
SAGA-EPOCALE FULLBODY COLLECTION 2020



The Art of Fascination **Sophistication Redefined** The category of homogeneous products, 'Full Body', is widely appreciated by Architects and Interior Designers due to its versatile uses and applications. 'SAGA Epocale' is our most exciting series of homogeneous products yet. The beauty of 'SAGA Epocale' is the result of innovative and exclusive technology, 'Continua+'. This technology is first of its kind in India, which is equipped with the newest digital system called 'Digital Dry Decoration (DDD)'. With this extraordinary technology, we have created six 'SAGA' designs using colored clay powder and clay flakes throughout the body without using any conventional liquid ink on the surface. One warm and one cold collection consist of three sophisticated designs each. Colored and metallic flakes that are created with high precision enrich the aesthetics of the surface. For the convenience of choice, all six designs are available in two surface finishes, polished and matt. SAGA-EPOCALE **FULLBODY COLLECTION_2020**











SAGA COCOA

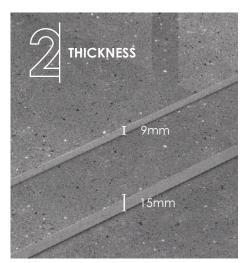
SAGA GREY

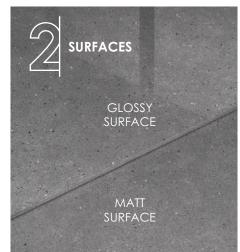


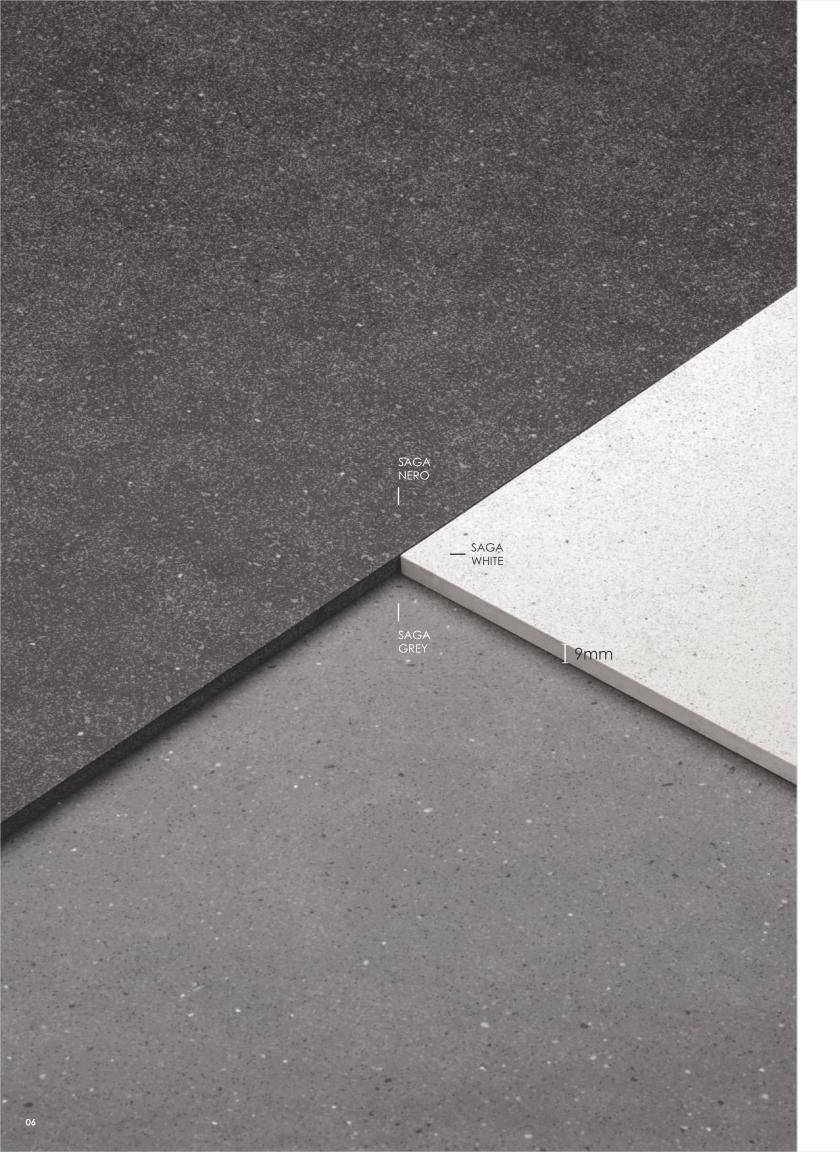
SAGA NERO

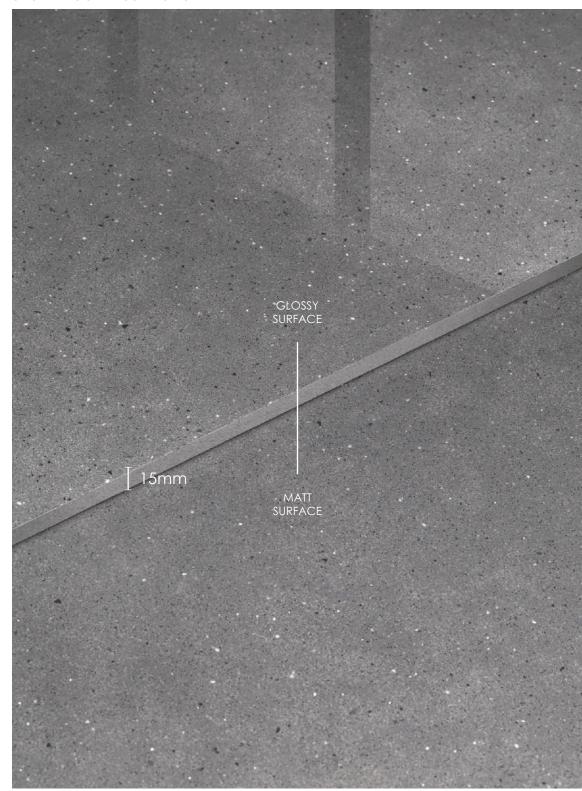


SAGA BIANCO









A sneak peek into our world class collection of Saga-Epocale tiles hand crafted for the clients who love uniqueness. Hues of cool colors that help you relaxed and refreshed. Dimensionally making smaller areas look largely spacious. Create the look worth cherishing. Let your dreams come true!











80x300cm / 32x120in





80x300cm / 32x120in 15mm



120x278cm / 48x110in



120x278cm / 48x110in 9mm



120x240cm / 48x96in



120x240cm / 48x96in



120x120cm / 48x48in 9mm



120x120cm / 48x48in 9mm



60x120cm / 24x48in



60x120cm / 24x48in



60x60cm / 24x24in 9mm





30x60cm / 12x24in 9mm



<u>Thickness</u> 9mm <u>Surface</u> Glossy / Matt



15mm

80x300cm / 32x120in

SAGA NERO



120x278cm / 48x110in 9mm



120x240cm / 48x96in



120x120cm / 48x48in 9mm



60x120cm / 24x48in

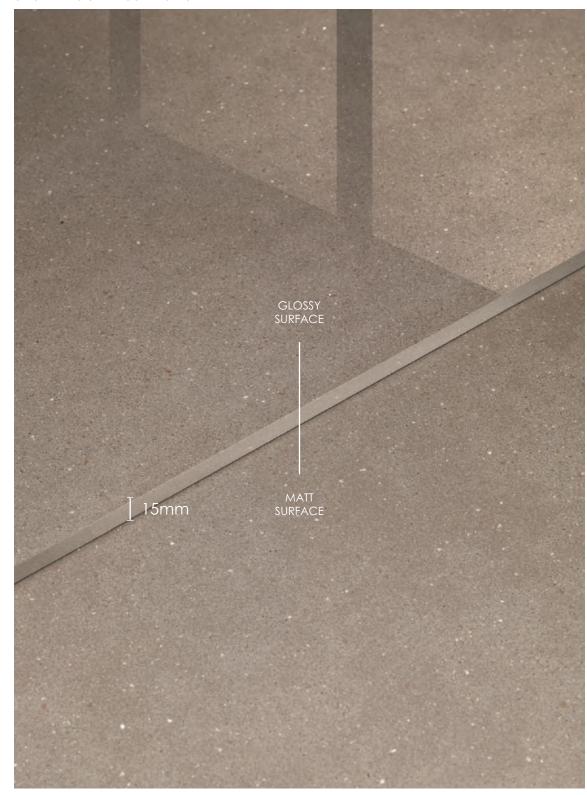


60x60cm / 24x24in 9mm



30x60cm / 12x24in 9mm





Decorate your spaces with natural looking designs and fine textures.

Connect to a warmer color palette; generating vibes and ambience for a playful and cozy environment. Establishing living zones with an actively joyous feel. And visually putting together a life space that spells beauty.

Come home to happiness.













SAGA BIANCO



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120x240cm / 48x96in



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60x120cm / 24x48in



60x60cm / 24x24in 9mm



30

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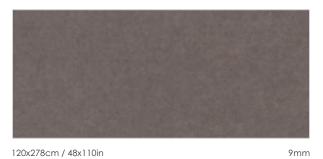
<u>Thickness</u> 9mm <u>Surface</u> Glossy / Matt

SAGA COCOA



15mm

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60x60cm / 24x24in 9mm



30x60cm / 12x24in 9mm



Cleaning & Maintenance

Our products are non porous (due to their high quality raw materials, stringent production parameters and state of the art technology), hence any dust or deposited waste cannot penetrate the surface.

For most cases only a damp cloth is sufficient for cleaning.

Regular cleaning highlights the aesthetic features of the surface and gives it exceptional shine.

For highly aggressive cleaning caused by some common food and substances follow the table below.

TYPE OF STAIN	CHEMICAL PRODUCT	EXAMPLE Detergent		
Grease	Alkaline - Solvent			
Oil	Solvent	Ammonia, Backing Soda		
Ink	Oxidant - Solvent	Alcohol, Liquid Bleach, Nail Paint Remover		
Rust	Acid	Hydrochloric Acid, Vinegar, Red Harpic		
Lime	Acid	Descaling Reagent, Hydro Chloric Acid		
Cement	Acid	Hydro Chloric Acid		
Wine	Alkaline	Ammonia, Liquid Bleach		
Coffee	Alkaline - Solvent	Ammonia, Liquid Bleach		
Rubber	Solvent	Alcohol, Thinner		
Plaster	Acid	Hydro Chloric Acid		
Candle Wax	Solvent	Alcohol, Thinner		
lodine	Oxidant	Liquid Bleach		
Blood	Oxidant	Liquid Bleach		
Ice Cream	Alkaline	Liquid Bleach		

Note: It is recommended that any kind of stain needs to get clean immediately / as soon as possible.

SAGA-EPOCALE

Technical Specification

CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.Bla	STANDARD AS PER IS15622:2017 Gr.Bla	MEAN VALUE OF SIMPOLO	TEST METHOD	
Regulatory Properties ————————————————————————————————————					
Deviation in length and width	± 0.30 % (±1.00mm)	± 0.10 %	± 0.10 %	ISO 10545-2 & IS 13630-1	
Deviation in thickness	± 5.00 % (±0.50mm)	± 5.00 %	± 4.00 %	ISO 10545-2 & IS 13630-1	
Straightness in side	± 0.30 % (±0.80mm)	± 0.10 %	± 0.10 %	ISO 10545-2 & IS 13630-1	
Rectangularity	± 0.30 % (±1.50mm)	± 0.10%	± 0.10 %	ISO 10545-2 & IS 13630-1	
Surface flatness central curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1	
Surface flatness edge curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1	
Surface flatness warpage	± 0.40 % (±1.80mm)	± 0.50 %	± 0.10 %	ISO 10545-2 & IS 13630-1	
Surface quality	> 95% defects free	> 95% defects free	> 95% defects free	ISO 10545-2 & IS 13630-1	
Small color difference (for plain color)	∆E < 0.75	N.A.	ΔE < 0.30	ISO 10545-16	
Glossiness (with nano polished)	as per mfg.	as per mfg.	> 90°*	Glossmeter 60°	
Glossiness (without polished)	as per mfg.	as per mfg.	3° < GLOSS < 7°	Glossmeter 60°	
Glossiness (satin)	as per mfg.	as per mfg.	7° < GLOSS < 18°	Glossmeter 60°	
Structural Properties —					
Water absorption	≤ 0.50 %	≤ 0.080 %	≤ 0.060 %	ISO 10545-3 & IS 13630-2	
Bulk density	as per mfg.	Min. 2.20 g/cc	> 2.28 gm/cc	DIN51082 & IS 13630-2	
Massive Mechanical Properties ——					
Modulus of rupture	Min. 35.0 N/mm ²	Min. 35.0 N/mm ²	Min. 40.0 N/mm ²	ISO 10545-4 & IS 13630-6	
Breaking strength thickness <7.5	Min. 700.0 N	Min. 700.0 N	Min. 1000.0 N	ISO 10545-4 & IS 13630-6	
Breaking strength thickness ≥7.5	Min. 1300.0 N	Min. 1300.0 N	Min. 1800.0 N	ISO 10545-4 & IS 13630-6	
Breaking strength thickness ≥7.5(15mm)	Min. 1300.0 N	Min. 1300.0 N	Min. 5000.0 N	ISO 10545-4 & IS 13630-6	
Surface Mechanical Properties ——					
MOH'S hardness	as per mfg.	Min. 5	Glossy - Min. 4 / Matt - Min. 6	BS EN 15771:2010	
Deep abrasion resistance	Max. 175mm³	Max. 140mm³	Max. 132mm³	ISO 10545-6 & IS 13630-12	
Thermal Hydrometric Properties ——					
Moisture expansion	Max. 0.06%(0.6mm/m)	Max. 0.02mm/m	Max. 0.02mm/m	ISO 10545-10 & IS 13630-3	
Thermal expansion(COE) at 100°C	as per mfg.	Max. 6.0 x 10 ⁻⁶	Max. 6.0 x 10 ⁻⁶	ISO 10545-8 & IS 13630-4	
Thermal shock resistance	Min. 10 Cycle	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9 & IS 13630-5	
Impact resistance(COR)	Min. 0.55	Min. 0.55	Min. 0.55	ISO 10545-5 & IS 13630-14	
Frost resistance	as per mfg.	as per mfg.	Frost Proof	ISO 10545-12 & IS 13630-10	
Chemical Properties —					
Resistance to staining glazed	Min. Class 3	Min. Class 2	Min. Class 4/Min. Class 2	ISO 10545-14 & IS 13630-8	
Resistance to household chemicals & swimming pool salts glazed	Min. Class UB	as per mfg.	Min. Class UB/Min. Class A	ISO 10545-13 & IS 13630-8	
Resistance to low concentrate acid and alkalis glazed	as per mfg.	as per mfg.	Min. Class ULB*/Min. Class A***	ISO 10545-13 & IS 13630-8	
Resistance to high concentrate acid and alkalis glazed	as per mfg.	as per mfg.	Min. Class UHB*/Min. Class A***	ISO 10545-13 & IS 13630-8	
Safety Properties ————————————————————————————————————					
Skid resistance(DCOF-DRY)##	as per mfg.	as per mfg.	Polished - < 0.30 / Matt - > 0.40	ANSI/NFSI B101.3-2012	
Slip resistance(DCOF)(R value)##	as per mfg.	as per mfg.	R9 to R13	DIN 51130	
Fire resistance	as per mfg.	N.A.	Fire Proof	N.A.	

Packing Details

PRODUCT	SIZE	ACTULE SIZE	SIZE IN INCH	THICKNESS	TILES / BOX	COVERAGE	AREA / BOX
SAGA- EPOCALE	80x300cm	800x3000mm	32x120in	15mm	1pc	25.83 Sq ft	2.40 Sq m
	120x278cm	1200x2780mm	48x110in	9mm	1pc	35.91 Sq ft	3.34 Sq m
	120x240cm	1200x2400mm	48x96in	9mm	1pc	31.00 Sq ft	2.88 Sq m
	120x120cm	1200x1200mm	48x48in	9mm	2pcs	31.00 Sq ft	2.88 Sq m
	60x120cm	598x1198mm	24x48in	9mm	2pcs	15.38 Sq ft	1.43 Sq m
	60x60cm	598x598mm	24x24in	9mm	4pcs	15.38 Sq ft	1.43 Sq m
	30x60cm	298x598mm	12x24in	9mm	6pcs	11.50 Sq ft	1.07 Sq m

^{*} Glossiness 90% with nano technology
** Except Hydrofluoric Acid & it's compound
Unglazed tiles Intended for use on floor
As per customer requirement





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