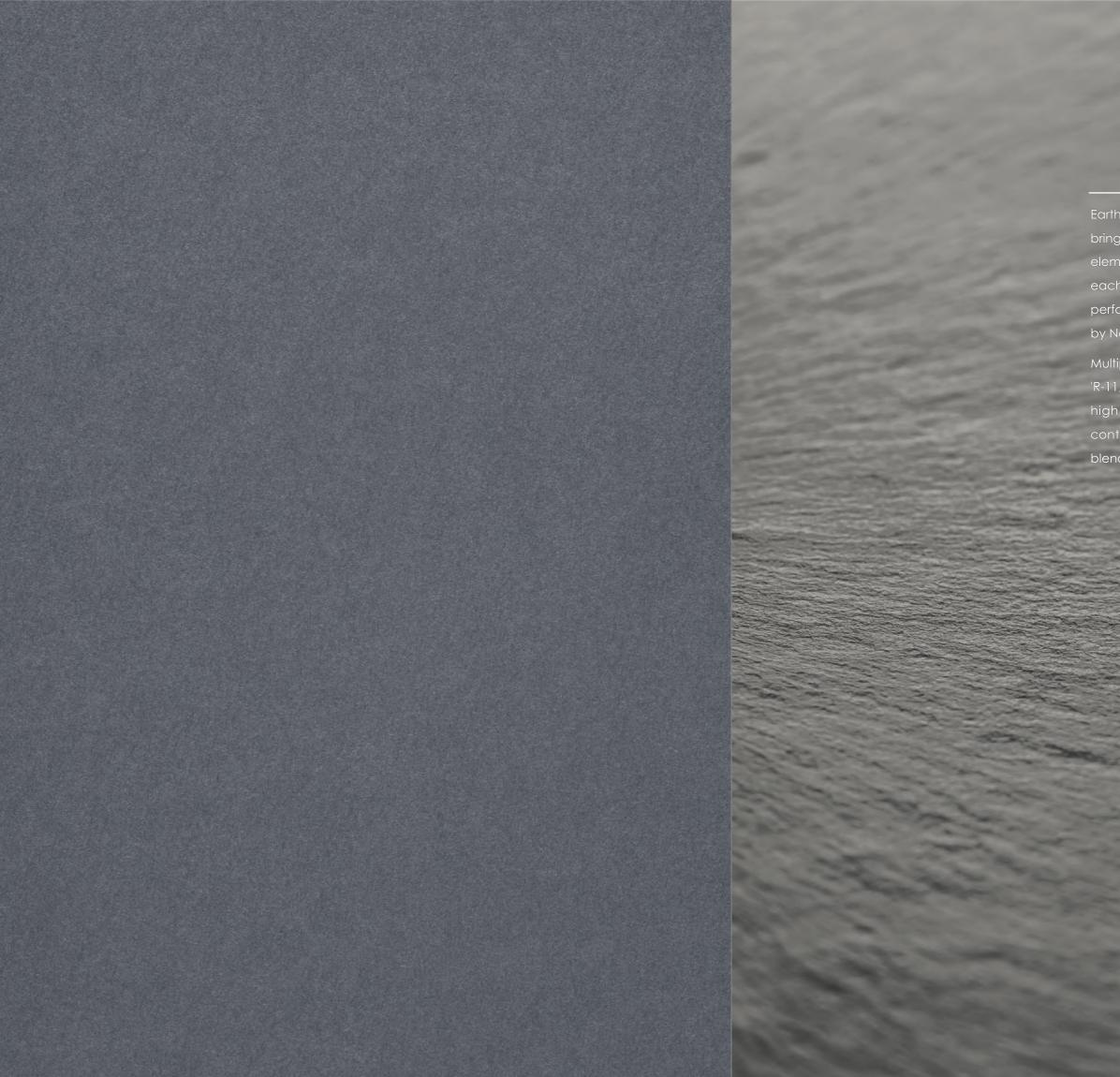
ROCKDECK OUTDOOR TILES COLLECTION 2020







Adjacent to Nature

Earth, Water, Fire and Air have been combined to bring your emotions to life that creates the fifth element of nature, Space. Feel the energy that each of these elements can convey with the highperformance outdoor tile designs that are inspired by Natural Stones, Concrete, Wood and Metal.

Multiple sizes, variety of designs and the amazing 'R-11, The Anti-Skid Surface' put this 20mm category high on versatility. Without compromising the contemporary style, 'ROCKDECK' is capable of blending seamlessly into the context.











60x60cm 24x24in













SAFER, DURABLE AND RELIABLE

R-11, the Anti-skid surface is the result of increasing demand of porcelain tile for the high-performance environment due to its popularity in various uses and applications. Main candidates for R-11 surface are wet areas that are exposed to moisture and water, outdoors floorings, frequently used floors and high-traffic areas. This finish has an amazing ability to roughen the tile surface without changing its design; so that you can have a cohesive visual feel of the same design having multiple finishes throughout the spaces.



INSTALLATION SYSTEMS



INSTALLATION **ON GRASS**

As easy as it seems. Carve about 2 inches of soil and pour some gravel to make a proper bed. Then lay your Rockdeck 20mm products on top of it.



INSTALLATION ON GRAVEL

Make sure your ground is compact and leveled. Install them as desired giving a generous joint between Rockdeck 20mm tiles.



INSTALLATION **ON ADHESIVE**

Install your Rockdeck 20mm products as ordinary tiles. No special instructions are needed.

INSTALLATION ON RAISED FLOOR

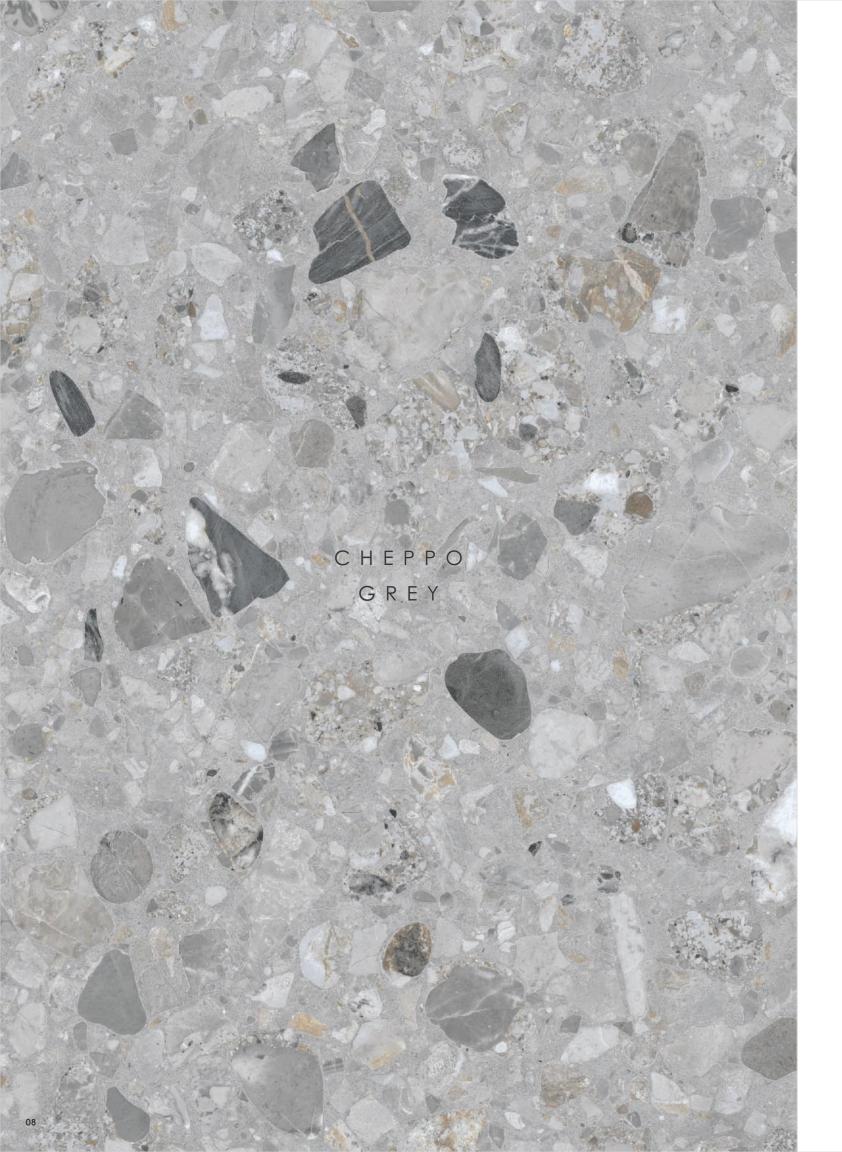
Our Rockdeck 20mm tiles can be easily installed on raised floor systems to provide drainage of rain water. Just ensure that the area to be installed is leveled , compact and can support the weight.





INSTALLATION **ON SAND**

Make sure your ground is compact and leveled. Install them as desired giving a generous joint between Rockdeck 20mm tiles.



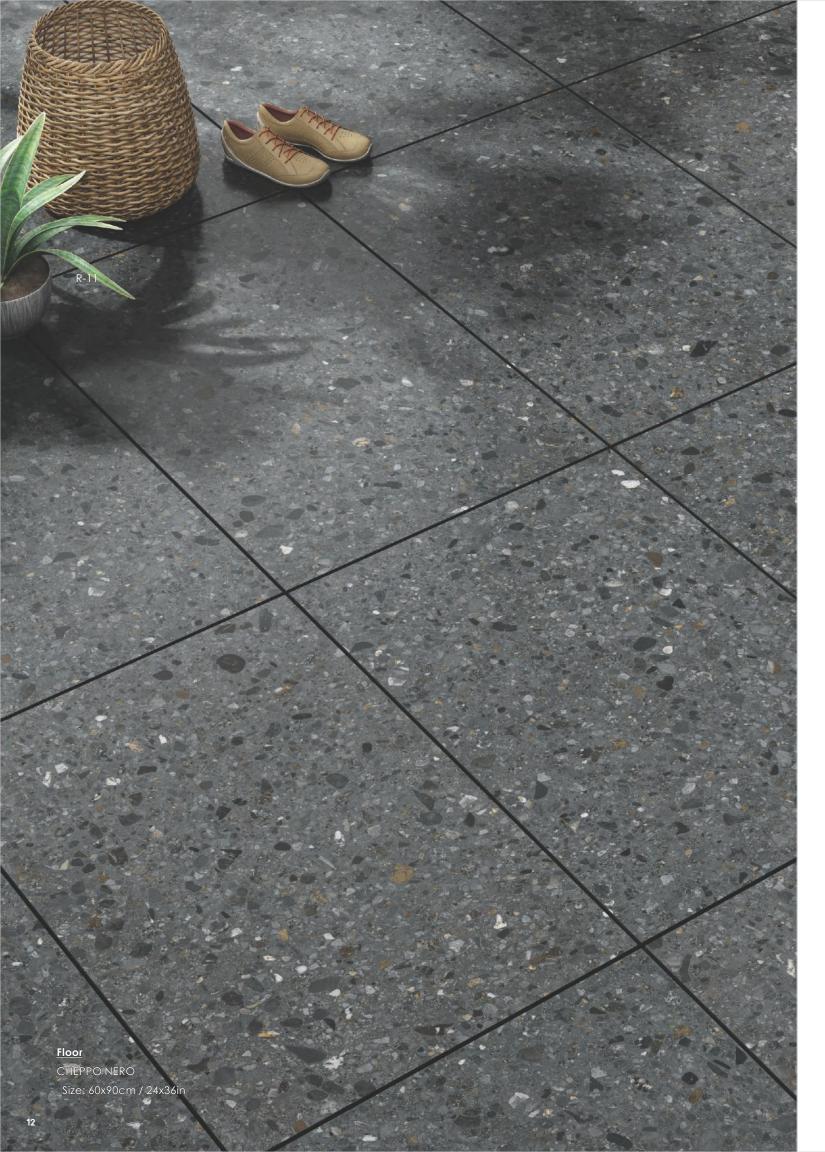
ROCKDECK COLLECTION



Floor CHEPPO GREY _Size: 60x90cm / 24x36in

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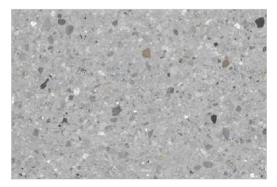


CHEPPO STONE



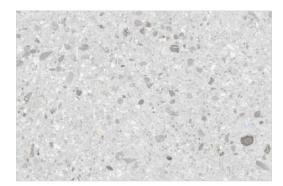
CHEPPO NERO

6 Face



CHEPPO GREY

6 Face



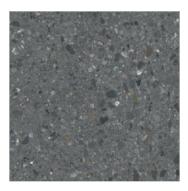
CHEPPO SILVER

6 Face

CHEPPO STONE

The rare and precious Italian stone, 'Ceppo Di Gre' has been used in the buildings, parks and gardens of Milano for at least 2000 years. Inspired from which, we have created two 'Cheppo' designs from the original Grey tone of the stone and the other three unique tones are designed to match the contemporary trends.

ROCKDECK COLLECTION



10 Face



10 Face



10 Face





60x60cm 24x24in

<u>Thickness</u> 20mm



CHEPPO STONE



CHEPPO OLIVE

6 Face



CHEPPO PEARL

6 Face

ROCKDECK COLLECTION



10 Face



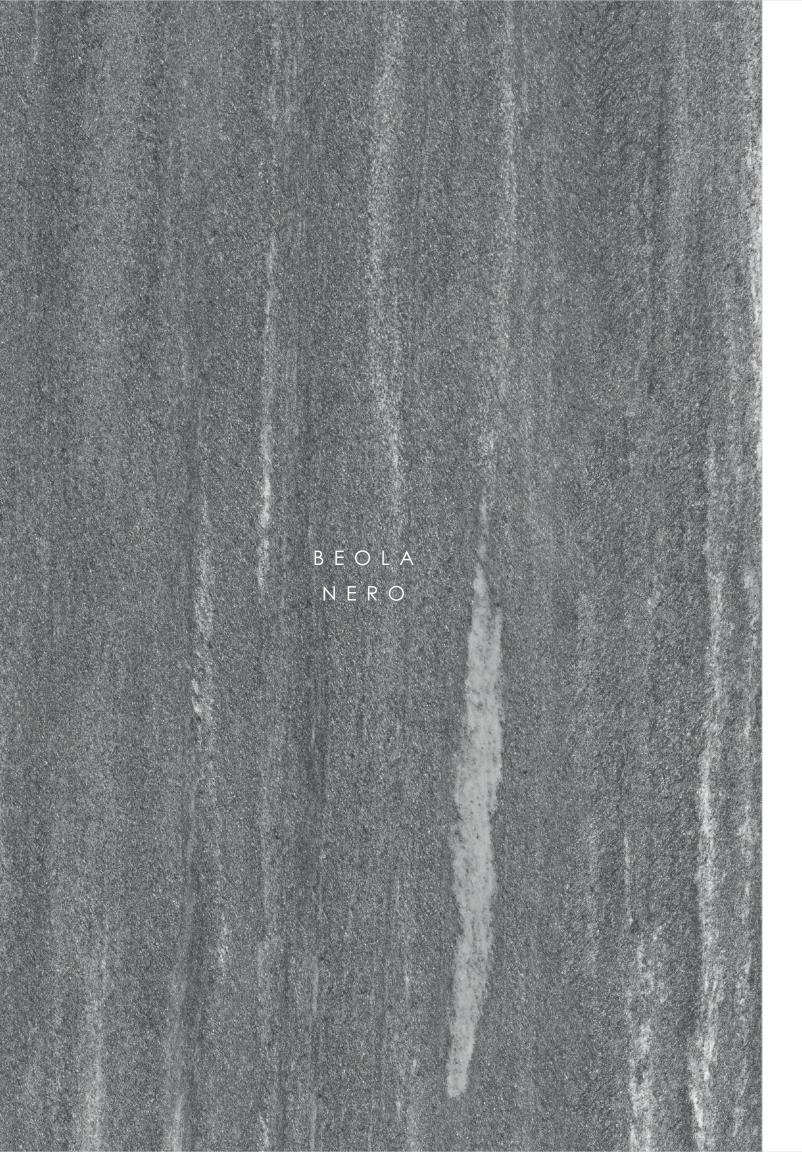
10 Face

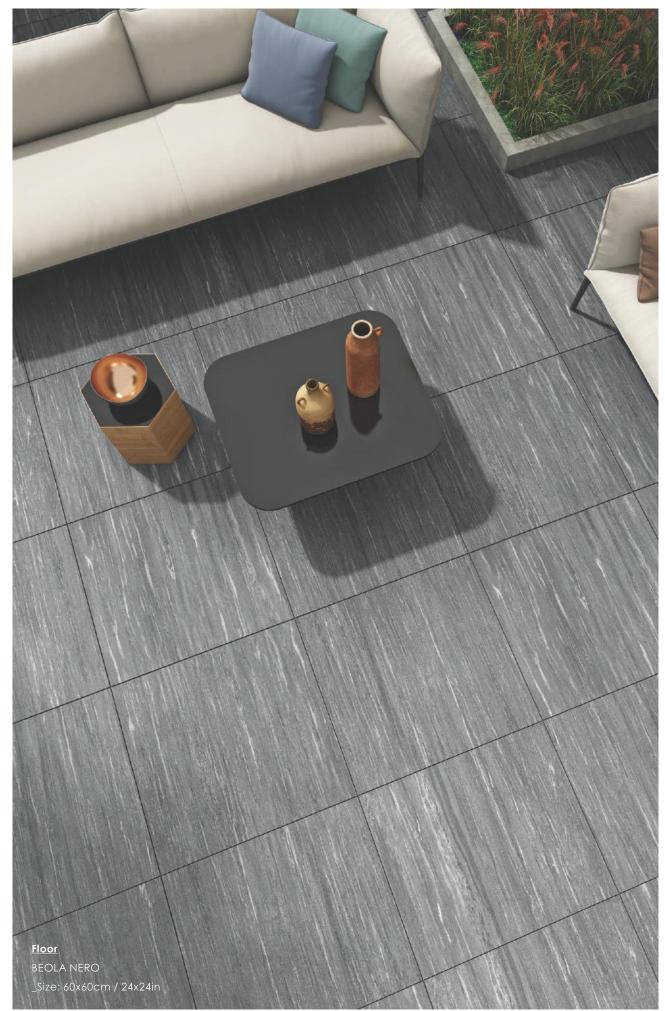




60x60cm 24x24in

<u>Thickness</u> 20mm





Floor BEOLA NERO _Size: 60x60cm / 24x24in







BEOLA STONE



BEOLA NERO

6 Face



BEOLA GRIS

6 Face



BEOLA SILVER

6 Face

BEOLA STONE

'Beola' is inspired from a quartzite stone having its origin in the Swiss mountains, situated between Switzerland and Italy. Referring to the original grey tones of the stone, we have created 'Beola' with 3 different shades of grey to suit your desired outdoor ambience.

ROCKDECK COLLECTION



10 Face



10 Face



10 Face



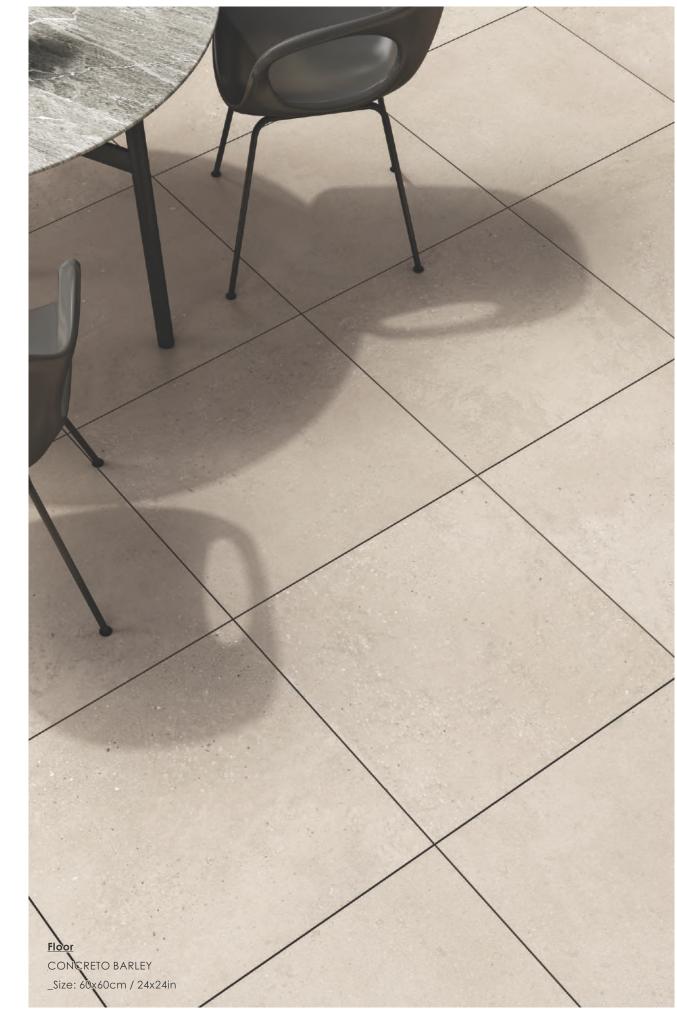
60x90cm 24x36in



60x60cm 24x24in

<u>Thickness</u> 20mm





CONCRETO BARLEY 82



CONCRETO



CONCRETO NERO

24 Face



CONCRETO GRIS

24 Face



CONCRETO BARLEY

24 Face



CONCRETO CREMA

24 Face

Floor CONCRETO NERO _Size: 60x60cm / 24x24ir

CONCRETO

your spaces.

'Concreto' is inspired from the basic material of

concrete - Cement. It is the most frequently used building materials in today's time. With two grey tones,

we have designed two uncommon warm shades of

'Concreto' to complement the warm ambience of

26



40 Face



40 Face



40 Face



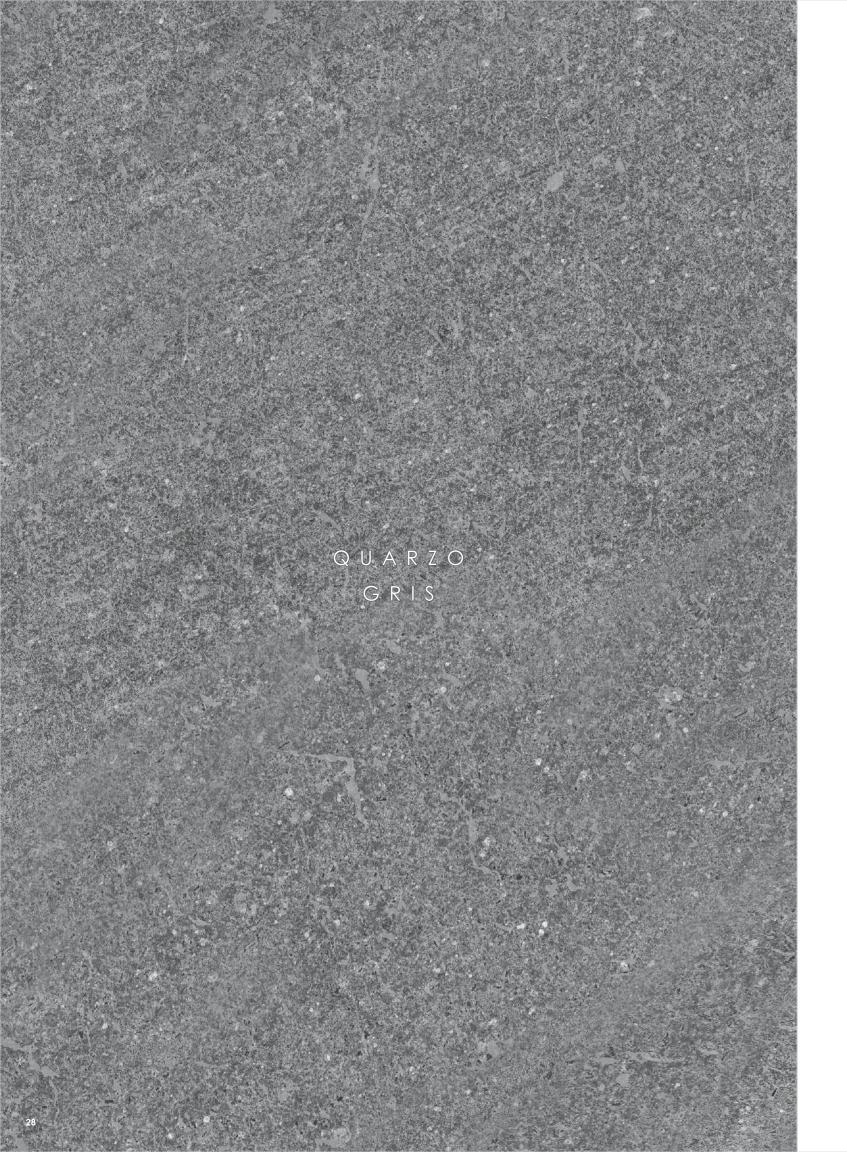
40 Face





60x60cm 24x24in

<u>Thickness</u> 20mm





Floor QUARZO SILVER _Size: 60x90cm / 24x36in

ROCKDECK COLLECTION

171-

QUARZO STONE



QUARZO NERO

6 Face



QUARZO GRIS

6 Face



QUARZO SILVER

6 Face



QUARZO CREMA

6 Face

Floor QUARZO NERO _Size: 60x90cm / 24x36in

olle

QUARZO STONE

creates gradients.

OTISA ISVIA

'Quarzo', inspired from an old German word 'quartz', is

a collection that reinterprets the quartz stone in four

different colors. 'Quarzo' from a distance, gives a feeling of sand-waves blending into each other that

32



10 Face



10 Face



10 Face



10 Face



60x90cm 24x36in



60x60cm 24x24in

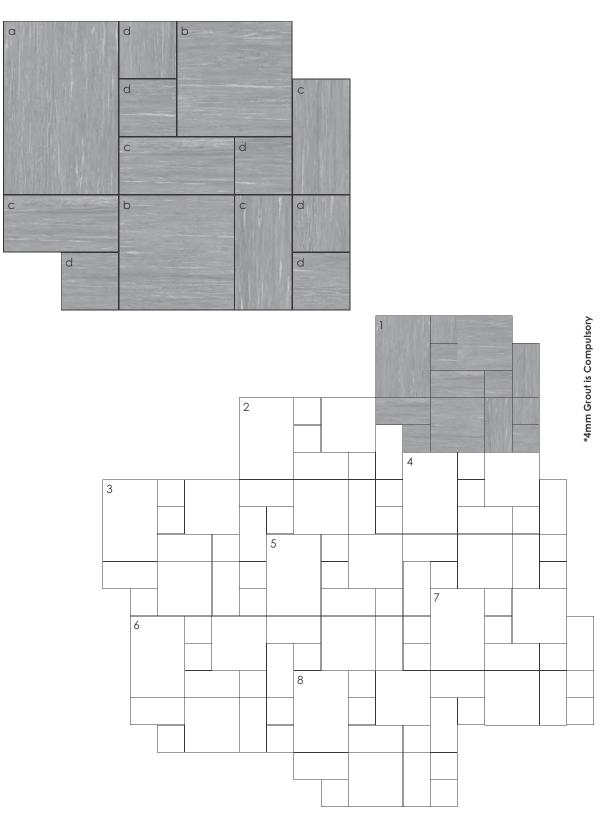
<u>Thickness</u> 20mm

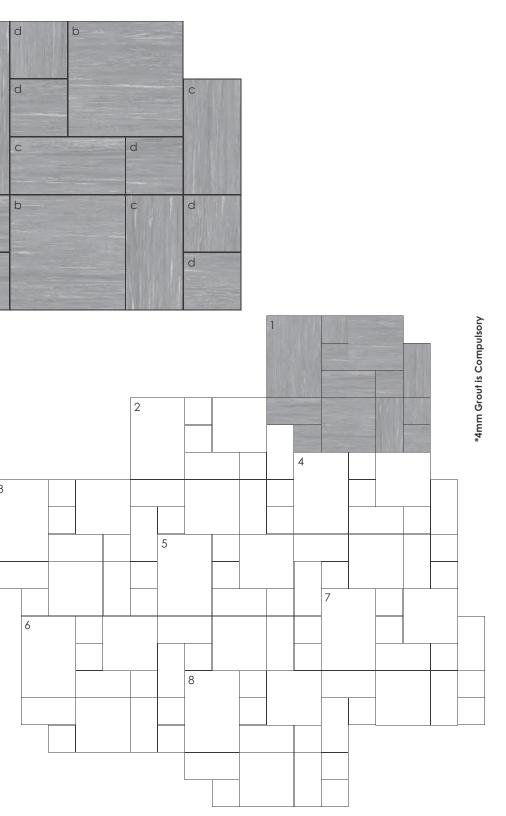


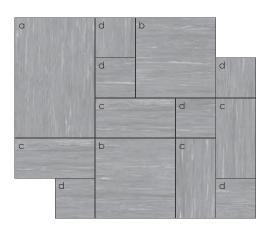
MULTIPLE LAYOUTS

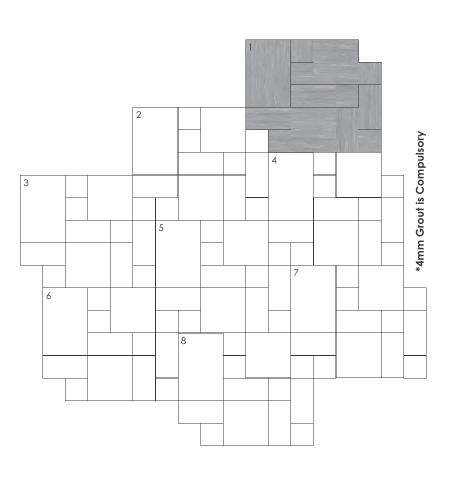
'ROCKDECK' outdoor tiles are ready for installation in your own customized way. Due to multiple sizes, it is possible to create various laying patterns by using 'ROCKDECK' outdoor products. We can make multiple laying patterns by using the same number of tiles that are available in the single pallet. Quantities can be made available in a specific ratio of different sizes in a single pallet.

LAYING PATTERN 1

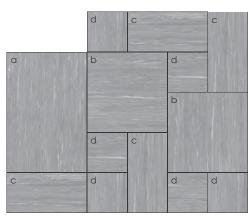


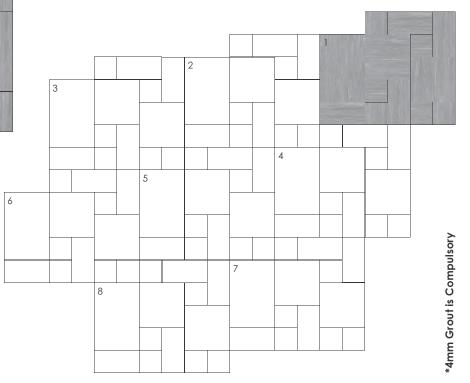




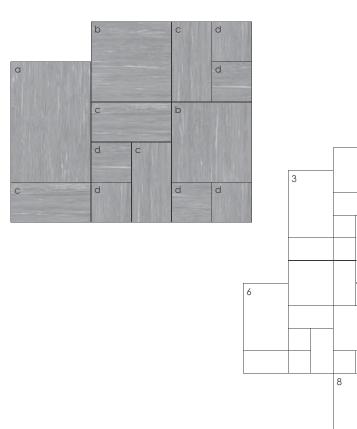


LAYING PATTERN 1B





LAYING PATTERN 1C

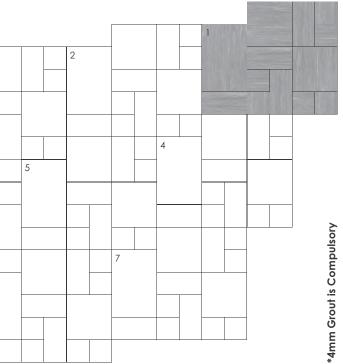


	Sizes	%	M2/pallet	pc/pallet
а	596x896mm	21.57%	4.272	8 pcs
b	596x596mm	28.70%	5.684	16 pcs
С	296x596mm	28.50%	5.645	32 pcs
d	296x296mm	21.23%	4.205	48 pcs
	Total/Pallet	100%	19.806	104 pcs



Total Pallet Wt.: 1002.00 kg (approx)					
Actual Size	Tile/Box	Area/Box			
596x896mm	1 pcs	0.534 Sq m			
596x596mm	2 pcs	0.711 Sq m			
296x596mm	4 pcs	0.706 Sq m			
296x296mm	8 pcs	0.701 Sq m			

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596x896mm 60x90cm 24x36in





b 596x596mm 60x60cm 24x24in

16 pcs



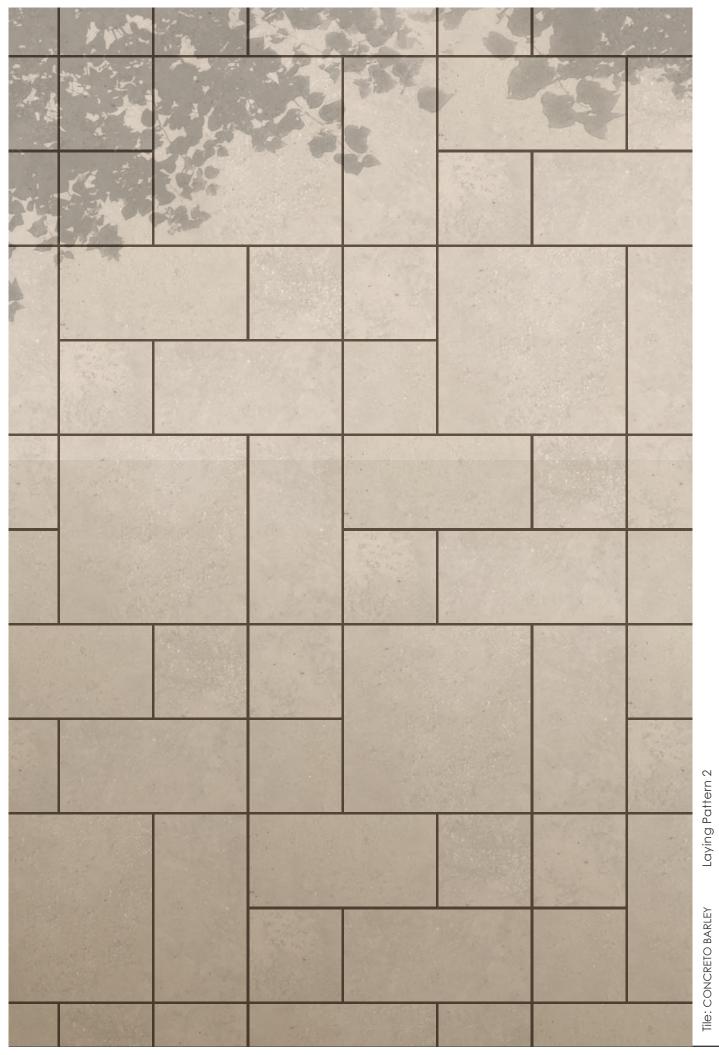
296x596mm 30x60cm 12x24in

32 pcs



296x296mm 30x30cm 12x12in

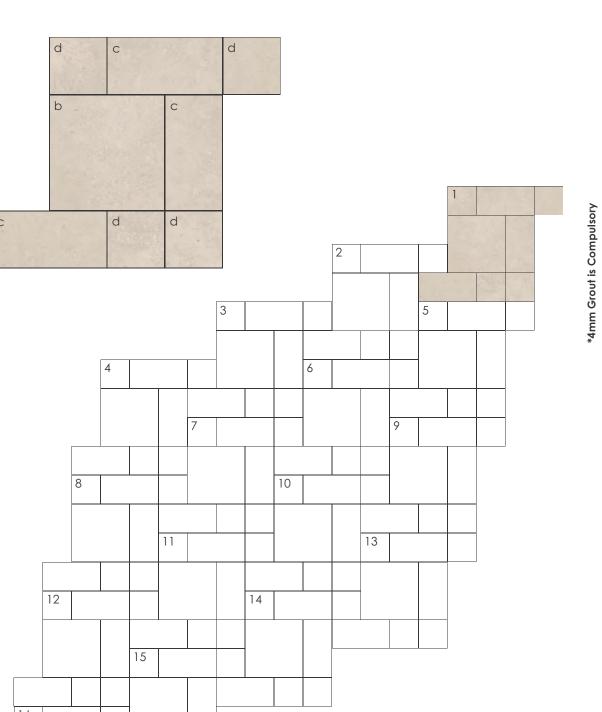
48 pcs

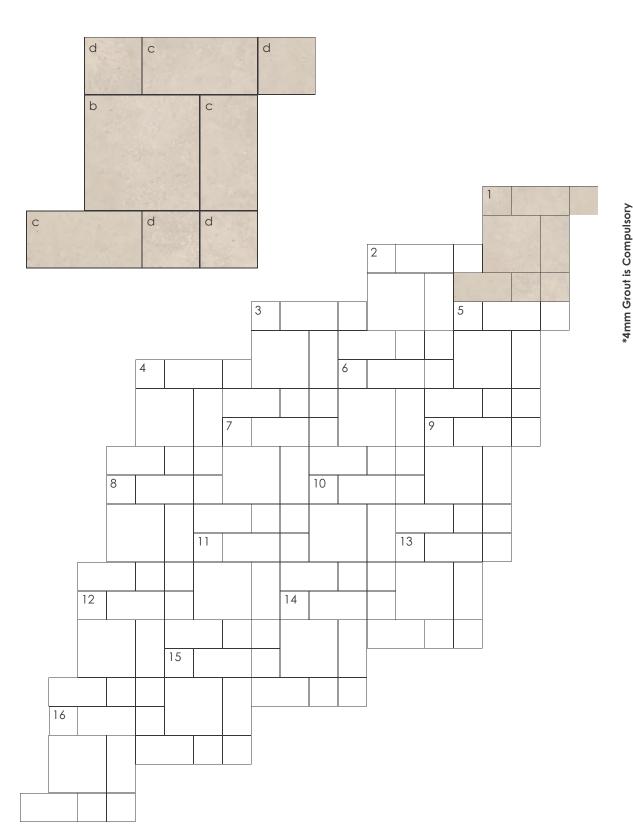


MULTIPLE LAYOUTS

'ROCKDECK' outdoor tiles are ready for installation in your own customized way. Due to multiple sizes, it is possible to create various laying patterns by using 'ROCKDECK' outdoor products. We can make multiple laying patterns by using the same number of tiles that are available in the single pallet. Quantities can be made available in a specific ratio of different sizes in a single pallet.

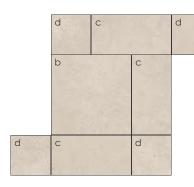
LAYING PATTERN 2

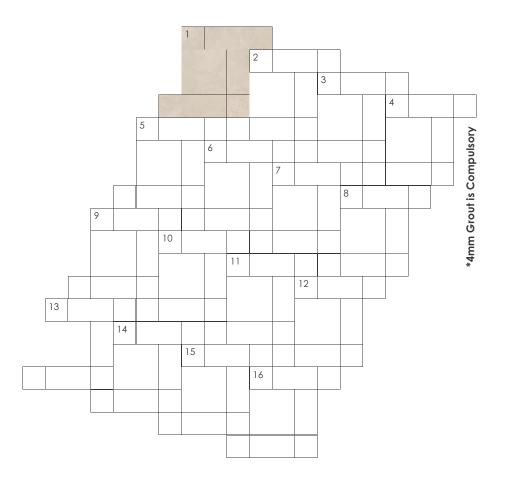




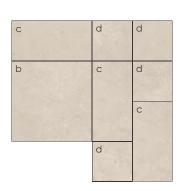
ROCKDECK COLLECTION

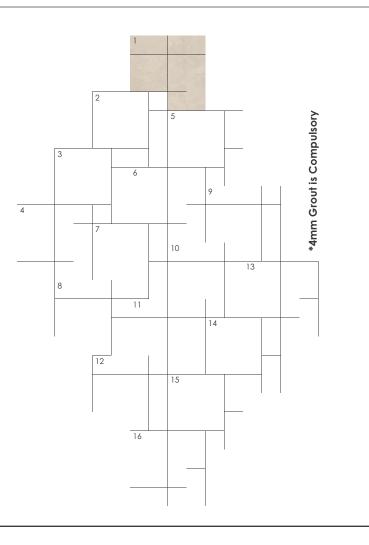
LAYING PATTERN 2A



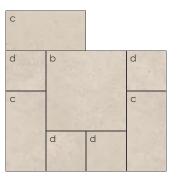


LAYING PATTERN 2B





LAYING PATTERN 2C



	Sizes % M2/pallet		pc/pallet	
b	596x596mm	28.76%	5.684	16 pcs
С	296x596mm	42.86%	8.468	48 pcs
d	296x296mm	28.38%	5.607	64 pcs
	Total/Pallet	100%	19.759	125 pcs



Total Pallet Wt.: 1002.00 kg (approx)				
Actual Size	Tile/Box	Area/Box		
596x596mm	2 pcs	0.711 Sq m		
296x596mm	4 pcs	0.706 Sq m		
296x296mm	8 pcs	0.701 Sq m		

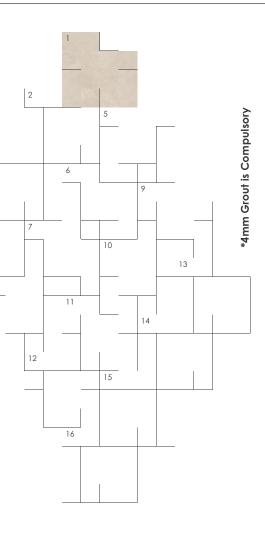
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8

4

40







ROCKDECK

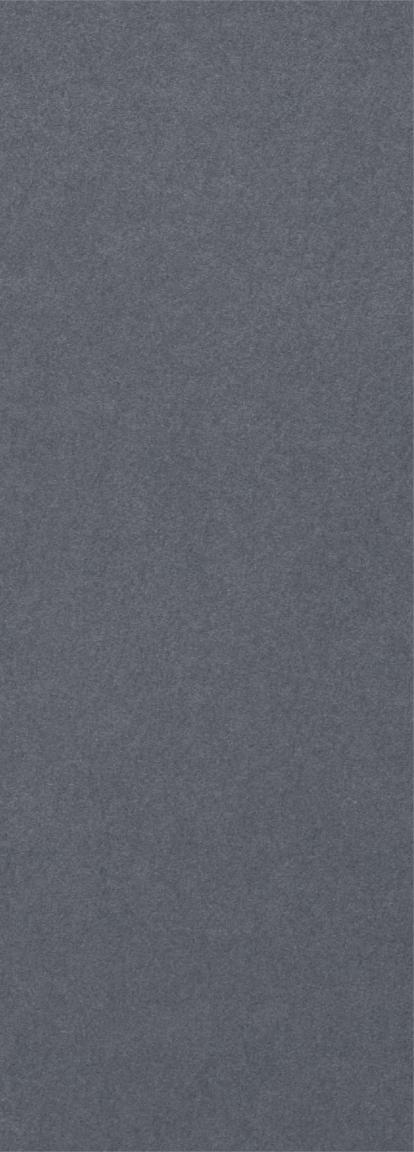
Technical Specification

CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.Bla	STANDARD AS PER IS15622:2017 Gr.Bla	MEAN VALUE OF SIMPOLO	TEST METHOD	
Regulatory Properties					
Deviation in length and width	± 0.30 % (±1.00mm)	± 0.10 %	±0.10 %	ISO 10545-2 & IS 13630-1	
Deviation in thickness	± 5.00 % (±0.50mm)	± 5.00 %	± 4.00 %	ISO 10545-2 & IS 13630-1	
Straightness in side	± 0.30 % (±0.80mm)	± 0.10 %	±0.10 %	ISO 10545-2 & IS 13630-1	
Rectangularity	± 0.30 % (±1.50mm)	± 0.10%	±0.10 %	ISO 10545-2 & IS 13630-1	
Surface flatness central curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1	
Surface flatness edge curvature	± 0.40 % (±1.80mm)	± 0.50 %	± 0.20 %	ISO 10545-2 & IS 13630-1	
Surface flatness warpage	± 0.40 % (±1.80mm)	± 0.50 %	± 0.10 %	ISO 10545-2 & IS 13630-1	
Surface quality	> 95% defects free	> 95% defects free	> 95% defects free	ISO 10545-2 & IS 13630-1	
Small color difference (for plain color)	∆E < 0.75	N.A.	No Change	ISO 10545-16	
Glossiness (without polished)	as per mfg.	as per mfg.	3° < GLOSS < 7°	Glossmeter 60°	
Glossiness (satin)	as per mfg.	as per mfg.	7° < GLOSS < 18°	Glossmeter 60°	
Structural Properties		- 0			
Water absorption	≤ 0.50 %	≤ 0.080 %	≤ 0.060 %	ISO 10545-3 & IS 13630-2	
Bulk density	as per mfg.	Min. 2.20 g/cc	> 2.28 gm/cc	ISO 10545-3 & IS 13630-2	
Massive Mechanical Properties					
Modulus of rupture(6, 9,10 &12mm)	Min. 35.0 N/mm ²	Min. 35.0 N/mm²	Min. 40.0 N/mm ²	ISO 10545-4 & IS 13630-6	
Modulus of rupture (16 & 20mm)	Min. 35.0 N/mm ²	Min. 35.0 N/mm ²	Min. 42.0 N/mm ²	ISO 10545-4 & IS 13630-6	
Breaking strength thickness <7.5	Min. 700.0 N	Min. 700.0 N	Min. 1000.0 N	ISO 10545-4 & IS 13630-6	
Breaking strength thickness \geq 7.5	Min. 1300.0 N	Min. 1300.0 N	Min. 1800.0 N	ISO 10545-4 & IS 13630-6	
Breaking strength thickness ≥7.5(16 & 20mm)	Min. 1300.0 N	Min. 1300.0 N	Min. 7500.0 N	ISO 10545-4 & IS 13630-6	
Surface Mechanical Properties					
MOH'S hardness	as per mfg.	Min. 5	Min 6*	BS EN 15771 & IS 13630-13	
Surface abrasion resistance	as per mfg.	Min. Class II	Min. Class 2 / Min. Class IV	ISO 10545-7 & IS 13630-11	
Thermal Hydrometric Properties					
Moisture expansion	Max. 0.06%(0.6mm/m)	Max. 0.02mm/m	0.02mm/m	ISO 10545-10 & IS 13630-3	
Thermal expansion(COE) at 100°C	as per mfg.	Max. 7.0 x 10 ⁻⁶	Max. 6.0 x 10 ⁻⁶	ISO 10545-8 & IS 13630-4	
Thermal shock resistance	Min. 10 Cycle	Min. 10 Cycle	Min. 10 Cycle	ISO 10545-9 & IS 13630-5	
Crazing resistance at (ISO 500 ±20 kPa-159°C ±1°C) / (IS 750 ±20 kPa-168°C ±1°C)	as per mfg.	Min. 4 Cycle	Min. 6 Cycle	ISO 10545-11 & IS 13630-9	
Impact resistance(COR)	Min. 0.55	Min. 0.55	Min. 0.55	ISO 10545-5 & IS 13630-14	
Frost resistance	as per mfg.	as per mfg.	Frost Proof	ISO 10545-12 & IS 13630-10	
Chemical Properties		<u>O</u>			
Resistance to staining glazed	Min. Class 3	Min. Class 1	Min. Class 4/Min. Class 1	ISO 10545-14 & IS 13630-8	
Resistance to household chemicals & swimming pool salts glazed		Min. Class AA	Min. Class GA/Min. Class AA	ISO 10545-13 & IS 13630-8	
Resistance to low concentrate acid and alkalis glazed	as per mfg.	as per mfg.	Min. Class GLB**/Min. Class A**	ISO 10545-13 & IS 13630-8	
Resistance to high concentrate acid and alkalis glazed	as per mfg.	as per mfg.	Min. Class GHB**/Min. Class A**	ISO 10545-13 & IS 13630-8	
Safety Properties	ac por mfa	ac par mfa	> 0.40		
Skid resistance(DCOF-DRY)#	as per mfg.	as per mfg.	> 0.40	ANSI/NFSI B101.3-2012	
Slip resistance(DCOF)(R value)#	as per mfg.	as per mfg.	R9 to R13	DIN 51130	
Determination of lead & cadmium release for glazed tiles	as per mfg.	N.A.	Dose not yield Pb & Cd	ISO 10545-15	
Fire resistance	as per mfg.	as per mfg.	Fire Proof	N.A.	

* Unpolished vitrified tiles, Depending on application area (low or high intensity of traffic) ** Except hydrofluoric acid & it's compound # As per customer requirement

Packing Details

PRODUCT	SIZE	ACTULE SIZE	SIZE IN INCH	THICKNESS	TILES / BOX	COVERAGE	AREA / BOX
DOCKDECK	60x90cm	596x896mm	24x36in	20mm	1pc	5.81 Sq ft	0.54 Sq m
ROCKDECK	60x60cm	596x596mm	24x24in	20mm	2pcs	7.75 Sq ft	0.72 Sq m



TILES & SANITARYWARE



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